

Work Order ID 141643-2

141643

for stock

February 05, 2016 2:42:48 PM

Page 1

Item ID: D412-705-023

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Oil Cooler Support Removable Lower Panel

Stop

NS2

Start Date: 2/5/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/19/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: SM Date: 20160205

Tooling:

Date:

Run Start

NR1

QC: Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-705	E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D412-705-023 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

h2 DAS 38 9-88 16-02-17

1 68-8 9 SWD 27 9-88 FEB 10 2016

1 DAS 38 9-88 16-02-17

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Page 2

Item ID: D412-705-023

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Oil Cooler Support Removable Lower Panel

Stop

NS2

Start Date: 2/5/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/19/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-705-023
Location :FG023

Sold

27
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

FEB 17 2016

MW

FEB 17 2016

Picklist Print

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Page 1

Work Order ID: 141643

141643

Parent Item: D412-705-023

D412-705-023

Parent Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 2/5/2016

Required Date: 2/19/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A05.02.07New issueKJ/JLM
IPP Rev:B ECN 1052 07-11-06 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-3A *AN3-3A* Bolt		Purchased	No			110	Each	259.0000	30	60			
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Location	Loc Qty	Loc Code
----------	---------	----------

ST350	259	
m131624	101	
m133833	58	
m134034	100	

MS21051-L3K *MS21051-L3K* Nut Plate		Purchased	No			110	Each	238.0000	2	4			
--	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST301	238	
m112699	38	
M112865	100	
M113236	100	

MS21069-L3K *MS21069-L3K* Nut Plate		Purchased	No			110	Each	25.0000	18	36			
--	--	-----------	----	--	--	-----	------	---------	----	----	--	--	--

Location	Loc Qty	Loc Code
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ST299	21	
m131697	21	
ST301	4	
m129163	4	

FEB 10 2016

Picklist Print

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Work Order ID: 141643

141643

Parent Item: D412-705-023

D412-705-023

Parent Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 2/5/2016

Required Date: 2/19/2016

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

110

Each

1,717,000

30

60

NAS1149D0363.I

38

Washer

9-88

Location

Loc Qty

Loc Code

GA

64

m130799

64

ST260a

1000

m134055

1000

ST263

653

m133790

155

m133932

498

DAS
6
9-88

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for stock

Page 1

Item ID: D412-705-023

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 2/5/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/19/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *SW*

Date: *20160205*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D412-705

E

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D412-705-023 CHG001

MLJ FEB 10 2016

(Signature)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

026

9

SWD

FEB 10 2016

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER